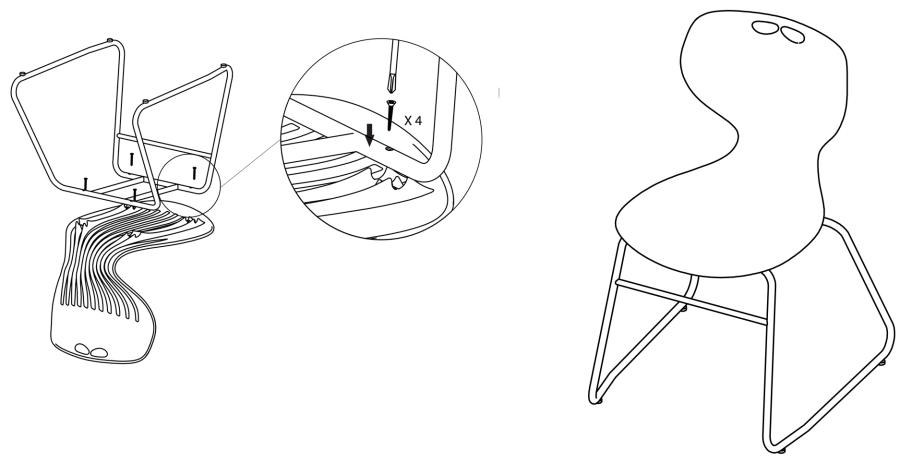


Tools Needed: Phillips Screwdriver

1.) Rest the shell upside down on a table for support during assembly. Insert screws as shown.



Questions? Please call 1-800-443-5117. Customer Service available 8:30 - 5:00 Central Time, Monday - Friday